## **Differential Installation Guide**

This Differential contains no *LUBRICANT*! After installation fill with OE approved lubricant.

Always verify Ratio and Side Gears prior to Installation

## Check Axle Housing:

- Clean and Inspect your Axle Housing to ensure it is free of all debris and contamination for the previous failure:
  - o Install a *NEW* Breather.
  - Inspect housing for cracks.
  - Inspect wheel ends for contamination, and lubricate after carrier is reinstalled.
- Tandem Drive Axles need the following attention to detail:
  - Inspect thru-shaft assy.
  - Replace any worn parts and reset bearing end play in accordance to OEM recommendations.

## Check Axle Shafts:

Inspect all splines for excessive wear and replace as needed

## Check Driveline Components:

- Inspect for Play in Driveshaft
  - Inspect Carrier Bearing
  - o Confirm Driveline Phasing is correct with OEM recommendations
  - Measure and adjust all driveline angles in accordance with OEM recommendations
  - Inspect all yoke surfaces for ware
    - Do not use a Ware Sleeve for worn seal surfaces, always replace with a New Yoke.
  - Torque all your fasteners to the Original Equipment Manufactures Recommendations

This is where you realize the value of the "Anderson ADVANTAGE"

- All our Differentials go thru a 3-step process to verify Ratio and Side Gear spline before they are shipped.
- Please visit us at <a href="https://www.ABros.com">www.ABros.com</a> as well, for any additional Technical Information that we help you with unit identification.

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